

palbit  Solid drill bit radial adjustment SCS

D mm	Solid drill bit radial adjustment	D max mm
13	0,50	14,0
14	0,50	15,0
15	0,50	16,0
16	0,50	17,0
17	0,50	18,0
18	0,50	19,0
19	0,50	20,0
20	0,50	21,0
21	0,25	21,5
22	0,50	23,0
23	0,50	24,0
24	0,50	25,0
25	0,50	26,0
26	0,25	26,5
27	0,25	27,5
28	0,50	29,0
29	0,50	30,0
30	0,50	31,0
31	0,25	31,5

D mm	Solid drill bit radial adjustment	D max mm
32	0,25	32,5
33	0,25	33,5
34	0,50	35,0
35	0,50	36,0
36	0,50	37,0
37	0,50	38,0
38	0,50	39,0
39	0,50	40,0
40	0,25	40,5
41	0,25	41,5
42	0,50	43,0
43	0,50	44,0
44	0,50	45,0
45	0,50	46,0
46	0,50	47,0
47	0,50	48,0
48	0,25	48,5
49	0,25	49,5
50	0,25	50,5



Ground sharp ...

... optimal chip control.

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